C E R T I F I C A T E

Welding of railway vehicles and components according to EN 15085-2

TÜVRh/15085/CL1/803/22/0

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

Herfolge Kleinsmedie A/S
Solvangsvej 11
4681 Herfolg
Denmark

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

validity: 2022-09-12 until 2025-09-11

Cologne, 2022-09-12
Place and date of issue

Lead auditor: Dipl.-Ing. NORDHAUSEN

signed on original

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Dipl.-Ing. MAKOWKA
Head of certification body

Scope of the certificate

TÜVRh/15085/CL1/803/22/0

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 8 8	t = 5 - 20 mm t = 7.5 - 30 mm t = 3 - 8 mm t ≥ 5 mm	FW, partly mechanized BW, partly mechanized BW, partly mechanized FW, partly mechanized
136	1.2	t = 10 - 40 mm	FW, partly mechanized
141	1.2 22.4 23.1 23.1/22.3 8 8	t = 1 - 4 mm D ≥ 14 mm t = 3 - 16 mm t = 1.5 - 6 mm D ≥ 25 mm t = 1.5 - 6 mm D ≥ 25 mm t = 0.7 - 19 mm D ≥ 20 mm t = 2 - 19 mm D ≥ 45 mm	manually, ./. manually, ./. manually, ./. FW, manually FW, manually BW, manually

Area of Application:

- New build and repair of components for rail vehicles
  - supporting frames for exterior equipment
  - exterior self-supporting equipment boxes
  - parts inside of passenger coaches

Responsible welding coordinator(s): Torben Christensen, Level A (EWE) [external] born: 1958

1st deputy(ies) of the responsible welding coordinator(s): Mogens Hjortholm, Level C born: 1962

Others deputies: Mads Henningsen, Level C born: 1995
Mogens Hjortholm, Level C

Remarks:
Register no.: TÜVRh/15085/CL1/803/22/0

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, GERMANY

Scope of the certificate